



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<b>(21) International Application Number:</b> PCT/EP97/06679 <b>(22) International Filing Date:</b> 21 November 1997 (21.11.97) <b>(30) Priority Data:</b> 96203305.6 25 November 1996 (25.11.96) EP <b>(34) Countries for which the regional or international application was filed:</b> NL et al. <b>(71) Applicant (for all designated States except AU BB CA GB IE KE LK LS MN MW NZ SD SG SZ TT UG):</b> UNILEVER N.V. [NL/NL]; Weena 455, NL-3013 AL Rotterdam (NL). <b>(71) Applicant (for AU BB CA GB IE KE LK LS MN MW NZ SD SG SZ TT UG only):</b> UNILEVER PLC [GB/GB]; Unilever House, Blackfriars, London EC4P 4BQ (GB). <b>(72) Inventors:</b> CONVENTS, Daniel; Unilever Research Vlaardingen Lab., Olivier van Noortlaan 120, NL-3133 AT Vlaardingen (NL). VAN DRUNEN, Rudolf, Willem, Pieter; Unilever Research Vlaardingen Lab., Olivier van Noortlaan 120, NL-3133 AT Vlaardingen (NL). VERRIPS, Cornelis, Theodorus; Unilever Research Vlaardingen Lab., Olivier van Noortlaan 120, NL-3133 AT Vlaardingen (NL).		<b>(74) Agent:</b> UNILEVER N.V.; Patent Division, P.O. Box 137, NL-3130 AC Vlaardingen (NL). <b>(81) Designated States:</b> AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).  <b>Published</b> <i>Without international search report and to be republished upon receipt of that report.</i>
<b>(54) Title:</b> ENZYMATIC OXIDATION PROCESS <b>(57) Abstract</b> <p>There is provided an enzymatic oxidation process wherein a substance which is to be oxidised is reacted with (a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzymes exhibiting oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme, characterized in that the compound specifically binds the substance which is to be oxidized. Furthermore, there is provided an enzymatic stain bleaching or anti dye-transfer composition comprising: a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzyme exhibiting oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme and which is capable of binding selectively to a stain chromophore or textile dye in solution.</p>		

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## ENZYMATIC OXIDATION PROCESS

### TECHNICAL FIELD

The present invention generally relates to an enzymatic oxidation process wherein a substance which is to be oxidised is reacted with a laccase, or with a peroxidase and a source of hydrogen peroxide, in the presence of a compound which enhances the oxidation reaction. More in particular, the invention relates to an enzymatic detergent composition for stain bleaching or anti dye-transfer.

### BACKGROUND AND PRIOR ART

Peroxidases and laccases are well described as enzymes which can be used to catalyse the oxidation reaction of a substrate with hydrogen peroxide or molecular oxygen, respectively. Several applications of these enzymes in oxidative processes have been described. Such applications include, amongst others, stain bleaching and anti dye-transfer in detergents, polymerization of lignin, in-situ depolymerization of lignin in Kraft pulp, bleaching of denim dyed garments, polymerization of phenolic substances in juices and beverages and hair bleaching (WO-A-92/18683, WO-A-95/07988, WO-A-95/01426).

WO-A-91/05839 (Novo Nordisk) discloses enzymatic anti dye-transfer compositions comprising an (a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or (b) an enzyme exhibiting oxidase activity on phenolic compounds. The compositions are said to bleach any dissolved dye so that no dye can redeposit upon the fabric.

Characteristic to peroxidases and laccases is that they have little substrate specificity. Most small phenolic molecules are substrates to these enzymes. The range of molecules which can be oxidized by these enzymes can be extended by the addition of so-called enhancers. These molecules are then the primary substrate for the enzymes.

Upon reaction with the enzyme, the enhancers are oxidized to generate radicals which subsequently oxidize the final substrate of interest.

Several classes of molecules have been described as enhancers for peroxidases and/or laccases. Among these are simple substituted phenols, benzidine derivatives, phenothiazine derivatives, and azino compounds (WO-A-94/12619, WO-A-94/12620 and WO-A-94/12621, all Novo Nordisk). The value of these enhancers has been demonstrated in anti dye transfer compositions for detergents.

Whereas enhancers broaden the range of substrates which can be oxidized by the enzyme, they do not incorporate any substrate specificity in the oxidation process. To the contrary, addition of enhancers renders the oxidation reaction more aggressive and difficult to control.

We have now surprisingly found that it is possible to control the enzymatic oxidation reaction by incorporating substrate selectivity into the enhancer molecule. The addition of a selective enhancer was found to allow the tailoring of the otherwise largely random oxidation process.

Moreover, we have identified an experimental procedure which allows the development of such selective enhancers. We have found that peptides, which selectively bind the substrate to be oxidized by a peroxidase or a laccase, can act as such an enhancer. Therefore, for the identification of selective enhancers, one needs to screen for peptides which bind to the molecule to be oxidized, and then from those binding peptides, screen and/or develop a peroxidase/laccase enhancer.

The use of peroxidases and laccases with enhancers has so far most extensively been described in the areas of pharmaceutical kits and detergent anti dye-transfer compositions. Especially in the latter application, incorporation of selectivity in the bleach reaction is of high value. For dye-transfer prevention, the dye should only

be bleached in solution, without causing dye damage to the fabric. Stain bleaching compositions should be targeted towards oxidation of the stain chromophores, as opposed to the dye molecules on the garments.

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#### DEFINITION OF THE INVENTION

According to a first aspect of the invention, there is provided an enzymatic oxidation process wherein a substance which is to be oxidised is reacted with (a) an  
10 enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzyme exhibiting oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme, characterized in that the compound selectively binds the substance which is to be  
15 oxidized.

According to a second aspect, there is provided an enzymatic stain bleaching or anti dye-transfer composition comprising: (a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzyme exhibiting  
20 oxidase activity on phenolic compounds and (b) a compound which is capable of binding selectively to a stain chromophore or textile dye in solution.

#### DESCRIPTION OF THE INVENTION

25 In a first aspect, the invention relates to an enzymatic oxidation process wherein a substance which is to be oxidised is reacted with (a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzyme exhibiting oxidase activity on phenolic compounds and  
30 (b) a compound which enhances the oxidation activity of the enzyme. According to the invention, the compound which enhances the oxidation reaction is capable of binding selectively to the substance which is to be oxidised. The oxidation process can be used within a detergent  
35 composition, specifically suited for stain bleaching and/or

dye transfer prevention purposes, and this constitutes a second aspect of the invention. The detergent composition may take any suitable physical form, such as a powder, an aqueous or non aqueous liquid, a paste or a gel.

5

(a) The enzyme

The enzymatic oxidation composition according to the invention comprises, as a first constituent, an enzyme. The enzyme may either be an enzyme exhibiting peroxidase  
10 activity (which is then used together with a source of hydrogen peroxyde), or an enzyme exhibiting oxidase activity on phenolic compounds, such as phenol oxidase or laccase. Suitable enzymes are disclosed in EP-A-495 835 (Novo Nordisk). For instance, suitable peroxidases may be isolated  
15 from and are producible by plants or microorganisms such as bacteria or fungi. Preferred fungi are strains belonging to the class of the Basidiomycetes, in particular Coprinus, or to the class of Hyphomycetes, in particular Arthromyces, especially Arthromyces ramosus. Other preferred sources are  
20 Hormographiella sp., Myxococcus sp., Corallococcus sp. (WO-A-95/11964), or Soybean peroxidase. Examples of suitable enzymes exhibiting oxidase activity on phenolic compounds are catechol oxidase and laccase and bilirubin oxidase. The laccase can be derived from fungi such as Trametes sp.,  
25 Collybio sp., Fomes sp., Lentinus sp., Pleurotus sp., Rhizoctonia sp., Aspergillus sp., Neurospora sp., Podospora sp., Phlebia sp., Coriolus sp., Myceliophthora sp., Coprinus sp., Panaeolus sp., Psathyrella sp. (WO-A-96/06930). Bilirubin oxidase can be obtained from Myrothecium sp. or  
30 Stachibotrys sp.

The enzymatic oxidation compositions of the invention comprise about 0.001 to 10 milligrams of active enzyme per litre. A detergent composition will comprise about 0.001% to 1% of active enzyme (w/w). The enzyme  
35 activity can be expressed as ABTS (2,2'-azino-bis(3-

ethylbenzothiazoline-6-sulphonic acid) units. One ABTS unit represents the amount of enzyme which oxidizes ABTS, resulting in an increase of 1 optical density at 418 nm in one minute. Conditions for the activity assay are 2 mM ABTS, 5 1 mM H<sub>2</sub>O<sub>2</sub>, 20 mM Tris, pH 9. The enzyme activity which is added to the enzymatic oxidation composition will be about 10 to 10<sup>6</sup> ABTS units per litre, preferably 10<sup>3</sup> to 10<sup>5</sup> ABTS units per litre.

The enzymes used in the present invention can 10 usefully be added to the detergent composition in any suitable form, i.e. the form of a granular composition, a liquid or a slurry of the enzyme, or with carrier material (e.g. as in EP-A-258 068 and the Savinase (TM) and Lipolase (TM) products of Novo Nordisk). A good way of adding the 15 enzyme to a liquid detergent product is in the form of a slurry containing 0.5 to 50 % by weight of the enzyme in a ethoxylated alcohol nonionic surfactant, such as described in EP-A-450 702 (Unilever).

20 (b) The source of hydrogen peroxide

Another ingredient of the enzymatic anti dye-transfer compositions according to the invention is a source of hydrogen peroxide. This may be hydrogen peroxide itself, but more stabilized forms of hydrogen peroxide such as 25 perborate or percarbonate are preferred. Especially preferred is sodium percarbonate.

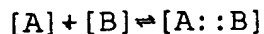
Alternatively, one may employ an enzymatic hydrogen peroxide-generating system. The enzymatic hydrogen peroxide-generating system may in principle be chosen from 30 the various enzymatic hydrogen peroxide-generating systems which have been disclosed in the art. For example, one may use an amine oxidase and an amine, an amino acid oxidase and an amino acid, cholesterol oxidase and cholesterol, uric acid oxidase and uric acid or a xanthine oxidase with 35 xanthine. Preferably, however, the combination of a C<sub>1</sub>-C<sub>4</sub>

alkanol oxidase and a C<sub>1</sub>-C<sub>4</sub> alkanol is used, and especially preferred is the combination of methanol oxidase and ethanol. The methanol oxidase is preferably isolated from a catalase-negative *Hansenula polymorpha* strain. (see for example EP-A-244 920 (Unilever)).

c. The enhancer

The novel oxidation process according to the present invention is based on the presence of a compound, the peroxidase or oxidase enhancer, which should be capable of binding selectively to the substance which is to be oxidised. The enzymatic oxidation composition will comprise about 0.001 to 10 mg per litre.

The degree of binding of a compound A to another molecule B can be generally expressed by the chemical equilibrium constant K<sub>d</sub> resulting from the following binding reaction:



20

The chemical equilibrium constant K<sub>d</sub> is then given by:

$$K_d = \frac{[A] \times [B]}{[A:B]}$$

25

Whether the binding to the substance is specific or not can be judged from the difference between the binding (K<sub>d</sub> value) of the compound to that substance, versus the binding to the material to which that substance is applied, or versus other substances one does not want to oxidize. For substances which occur in stains, the latter material can be envisioned to be the fabric on which the stain is present, or the dye molecules on coloured garments. The difference between the two binding constants should be minimally 100,



and preferably more than 1000. Typically, the compound should bind the coloured substance with a  $K_d$  value of  $1 \cdot 10^{-4}$  to  $1 \cdot 10^{-6}$ , with a background binding to fabric with a  $K_d$  of  $1 \cdot 10^{-2}$  to  $1 \cdot 10^{-3}$ . Higher binding affinities ( $K_d$  of less than  $5 \cdot 10^{-5}$ ) and/or a larger difference between coloured substance and background binding would increase the selectivity of the oxidation process. Also, the weight efficiency of the compound in the total detergent composition would be increased and smaller amounts of the compound would be required.

Several classes of compounds can be envisaged which deliver the capability of specific binding to substances one would like to oxidize. In the following we will give a number of examples of such compounds having such capabilities, without pretending to be exhaustive.

#### Antibodies.

Antibodies are well known examples of compounds which are capable of binding specifically to compounds against which they were raised. Antibodies can be derived from several sources. From mice, monoclonal antibodies can be obtained which possess very high binding affinities. From such antibodies, Fab, Fv or scFv fragments, can be prepared which have retained their binding properties. Such antibodies or fragments can be produced through recombinant DNA technology by microbial fermentation. Well known production hosts for antibodies and their fragments are yeast, moulds or bacteria. A class of antibodies of particular interest is formed by the Heavy Chain antibodies as found in Camelidae, like the camel or the llama. The binding domains of these antibodies consist of a single polypeptide fragment, namely the variable region of the heavy chain polypeptide (HC-V). In contrast, in the classic antibodies (murine, human, etc.), the binding domain consists of two polypeptide chains (the variable regions of the heavy

chain (Vh) and the light chain (Vl)). Procedures to obtain heavy chain immunoglobulins from Camelidae, or (functionalized) fragments thereof, have been described in WO-A-94/04678 (Casterman and Hamers) and WO-A-94/25591 5 (Unilever and Free University of Brussels).

Alternatively, binding domains can be obtained from the Vh fragments of classical antibodies by a procedure termed 'camelization'. Hereby the classical Vh fragment is transformed, by substitution of a number of amino acids, 10 into a HC-V-like fragment, whereby its binding properties are retained. This procedure has been described by Riechmann et al. in a number of publications (J. Mol. Biol. (1996), 259, 5, 957-69; Protein. Eng. (1996), 9, 6, 531-37, Bio/Technology, (1995) 13, 5, 475-79). Also HC-V fragments 15 can be produced through recombinant DNA technology in a number of microbial hosts (bacterial, yeast, mould), as described in WO-A-94/29457 (Unilever).

#### Peptides.

20 Peptides usually have lower binding affinities to the substances of interest than antibodies. Nevertheless, the experiments described in the examples show that the binding properties of peptides can be sufficient to deliver the desired selectivity in a oxidation process. A peptide 25 which is capable of binding selectively to a substance which one would like to oxidize, can for instance be obtained from a protein which is known to bind to that specific substance. An example of such a peptide would be a binding region extracted from an antibody raised against that substance.

30 Alternatively, peptides which bind to such substance can be obtained by the use of peptide combinatorial libraries. Such a library may contain up to  $10^{10}$  peptides, from which the peptide with the desired binding properties can be isolated. (R.A. Houghten, Trends 35 in Genetics, Vol 9, no 6, 235-239). Several embodiments have

been described for this procedure (J. Scott et al., Science (1990), Vol. 249, 386-390; Fodor et al., Science (1991), Vol. 251, 767-773; K. Lam et al., Nature (1991) Vol. 354, 82-84; R.A. Houghten et al., Nature (1991) Vol. 354, 84-86).

5           Suitable peptides can be produced by organic synthesis, using for example the Merrifield procedure (Merrifield, J.Am.Chem.Soc. (1963), 85, 2149-2154). Alternatively, the peptides can be produced by recombinant DNA technology in microbial hosts (yeast, moulds,  
10 bacteria) (K.N. Faber et al., Appl. Microbiol. Biotechnol. (1996) 45, 72-79).

#### Pepidomimics.

In order to improve the stability and/or binding  
15 properties of a peptide, the molecule can be modified by the incorporation of non-natural amino acids and/or non-natural chemical linkages between the amino acids. Such molecules are called peptidomimics (H.U. Saragovi et al. Bio/Technology (1992), Vol 10, 773-778; S. Chen et al.,  
20 Proc.Natl.Acad. Sci. USA (1992) Vol 89, 5872-5876). The production of such compounds is restricted to chemical synthesis.

#### Other organic molecules.

25           It can be readily envisaged that other molecular structures, which need not be related to proteins, peptides or derivatives thereof, can be found which bind selectively to substances one would like to oxidize with the desired binding properties. For example, certain polymeric RNA  
30 molecules which have been shown to bind small synthetic dye molecules (A. Ellington et al., Nature (1990) vol. 346, 818-822). Such binding compounds can be obtained by the combinatorial approach, as described for peptides (L.B. McGown et al., Analytical Chemistry, november 1, 1995, 663A-  
35 668A).

This approach can also be applied for purely organic compounds which are not polymeric. Combinatorial procedures for synthesis and selection for the desired binding properties have been described for such compounds (Weber et al., Angew.Chem.Int.Ed.Engl. (1995), 34, 2280-2282; G. Lowe, Chemical Society Reviews (1995) Vol 24, 309-317; L.A. Thompson et al. Chem. Rev. (1996), Vol. 96, 550-600). Once suitable binding compounds have been identified, they can be produced on a larger scale by means of organic synthesis.

Obviously, binding alone of the described compound to a substance one would like to oxidize will not be sufficient to drive the oxidation process. Because enzymes like peroxidases and laccases are known to oxidize substances by a one or two electron oxidation mechanism, the compounds which add selectivity to the oxidation process should be capable to transfer one or two electrons from the substance to the enzyme. The incorporation of electron transfer properties into the binding compound can be achieved by the addition of amino acids into peptides which are known to be important for those properties, e.g. tyrosine, tryptophan, cysteine, histidine, methionine. For organic compounds, aromatic structures should be incorporated, preferentially with one or more heteroatoms (S, N, O).

Several classes of substances one would like to oxidize can be envisaged: For detergents applications, coloured substances which may occur as stains on fabrics can be a target. Several types or classes of coloured substances which may occur in stains can be envisaged, such as indicated below:

#### 1. Porphyrin derived structures.

Porphyrin structures, often coordinated to a metal, form one class of coloured substances which occur in

stains. Examples are heme or haematin in blood stain, chlorophyll as the green substance in plants, e.g. grass or spinach. Another example of a metal-free substance is bilirubin, a yellow breakdown product of heme.

5

## 2. Tannins, polyphenols

Tannins are polymerised forms of certain classes of polyphenols. Such polyphenols are catechins, leucocyanins, etc. (P. Ribéreau-Gayon, Plant Phenolics, 10 Ed. Oliver & Boyd, Edinburgh, 1972, pp.169-198). These substances can be conjugated with simple phenols like e.g. gallic acids. These polyphenolic substances occur in tea stains, wine stains, banana stains, peach stains, etc. and are notoriously difficult to remove.

15

## 3. Carotenoids.

(G.E. Bartley et al., The Plant Cell (1995), Vol 7, 1027-1038). Carotenoids are the coloured substances which occur in tomato (lycopene, red), mango ( $\beta$ -carotene, orange- 20 yellow). They occur in food stains (tomato) which are also notoriously difficult to remove, especially on coloured fabrics, when the use of chemical bleaching agents is not advised.

## 25 4. Anthocyanins.

(P. Ribéreau-Gayon, Plant Phenolics, Ed. Oliver & Boyd, Edinburgh, 1972, 135-169). These substance are the highly coloured molecules which occur in many fruits and flowers. Typical examples, relevant for stains, are berries, 30 but also wine. Anthocyanins have a high diversity in glycosidation patterns.

## 5. Maillard reaction products

Upon heating of mixtures of carbohydrate molecules 35 in the presence of protein/peptide structures, a typical

yellow/brown coloured substance arises. These substances occur for example in cooking oil and are difficult to remove from fabrics.

5 6. Dyes in solution.

For the prevention of dye transfer from a coloured piece of fabric to other garments during the wash, it is valuable to specifically bleach the dye molecules in the wash solution. Several types of fabric dyes are used, and  
10 can therefore be envisaged to be a target for the oxidation process: e.g. sulphur dyes, vat dyes, direct dye, reactive dyes and azoic dyes.

The invention will now be further illustrated in the following, non-limiting Examples.

15

**Example 1.**

Binding characteristics of peptides.

The specific binding of peptide #1 (NH<sub>2</sub>-GGSCGYHYQHCGQG-COOH) to the dye Reactive Red 6 was measured  
20 (the peptide contains one disulphide bridge through the cysteine residues, sequence of the peptides is given in one letter amino acid codes). The binding was demonstrated by a specially for this purpose developed Enzyme Linked Immunosorbent Assay (ELISA).

25 For the detection of binding, the enzyme Alkaline Phosphatase (AP, 2.5 mg/ml) was conjugated with the reactive dye Reactive Red 6 (RR6, 1.25 mM), by incubation of the enzyme with the dye during 2 hours, at room temperature in Borate buffer, 0.1 M, 0.15 M NaCl, pH 8.5. The dye thereby  
30 becomes covalently linked to the amino groups of the enzyme by its triazine unit. Free dye was separated from the enzyme conjugate by gel filtration (PD-10 column, Pharmacia). Elisa plates (Polysorb, Nunc) were coated overnight with 100 µl of a 1 mg/ml peptide solution in Phosphate buffer, 150 mM NaCl, pH 7.4 (PBS). The peptide coated ELISA plates were blocked  
35

with 2% Bovine Serum Albumin (BSA) in PBS for 1 hour, room temperature. The Alkaline Phosphatase - RR6 conjugate (AP-RR6) was then incubated for 1 hour, room temperature, in incubation buffer (0.2 M Tris, 20 mM NaCl, 1% PEG 6000, 5% BSA). The plates were washed plates 3 times with wash buffer (0.2 M Tris, 60 mM Citrate, 0.1 M NaCl, 0.05% Tween) and 3 times with demineralized water. Bound Alkaline Phosphatase (AP) was then detected by incubation with the substrate p-nitro-phenyl-phosphate. After 30 minutes, the optical density at 405 nm was measured with a ELISA plate reader. As a control, Alkaline Phosphatase, not conjugated to the dye, was used. Furthermore, plates were coated with the peptides Arg-Arg, Lys-Lys-Lys and Val-Gly-Ser-Glu, to demonstrate the specificity of the dye binding peptide. The results as optical densities at 405 nm are given in the table below.

OD 450 nm values		
	AP-RR6	AP
Peptide #1	2.36	0.047
20 Arg-Arg	0.09	0.003
Lys-Lys-Lys	0.31	0.023
V-G-S-E	0.03	0.003

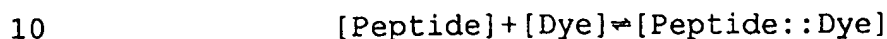
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**Example 2.**

Binding characteristics of the peptide.

The binding of peptide #1 was further demonstrated by direct measurement of the binding kinetics of the peptides to the dyes in a IASys Biosensor (Fisons). By means of the reactive triazine group of the dye, reactive red 6 (RR-6) and reactive red 120 (RR-120) were coupled to an aminosilane surface cell of the instrument. Dye solutions were 1 mM in 0.1 M borate buffer, 0.15 NaCl, pH 8.5. The cell was incubated for 2 hours at 37°C for RR-6 and overnight at 37°C for RR-120. After coupling the sample cell

was extensively washed with PBS, 0.05% Tween. For the measurement of the binding affinity between the peptide and the dye, solutions of increasing concentration of peptide were added to the cuvette, and binding kinetics were monitored. From these kinetics, the binding affinities, as equilibrium dissociation constants, were calculated. The results are shown below. Equilibrium dissociation constants,  $K_d$ , for the reaction



is given by:

$$K_d = \frac{[Peptide] \times [Dye]}{[Peptide::Dye]}$$

15

Below are shown the  $K_d$  values for the binding of the peptides to the two different dyes.

		$K_d$ values
20	RR-6	$1.10^{-4}$
	RR-120	$5.10^{-5}$

### Example 3.

Peroxidase bleach enhancement by peptides.

25 Dye bleach experiments were performed using a partially purified peroxidase derived from an Hormographiella species. The enzyme was purified by ultrafiltration from the fermentation broth, followed by ion-exchange chromatography using Q-Sepharose (Pharmacia) at 30 pH 7. Enzyme activity is expressed as ABTS (2,2'-azino-bis(3-ethylbenzothiazoline-6-sulphonic acid) units. One ABTS unit represents the amount of enzyme which oxidizes ABTS, resulting in an increase of 1 optical density at 418 nm. Conditions for the activity assay were 2 mM ABTS, 1 mM  $H_2O_2$ , 35 20 mM Tris, pH 9.



Bleaching experiments were conducted at 25°C in 20 mM Phosphate buffer, set at pH 9. Added peroxidase activity was 60 ABTS units per millilitre. The peptide GGSCGYHYQHCGQG (one letter amino acid code) was added as a peroxidase 5 enhancer at a concentration of 100  $\mu$ M. The Reactive Black 5 concentration was 30  $\mu$ M, and the H<sub>2</sub>O<sub>2</sub> concentration was 250  $\mu$ M.

Bleaching of Reactive Black 5 was monitored by the decrease in optical density at 590 nm. The enhancing 10 activity of the peptide was compared to that of the free amino acid tyrosine. As the peptide contains 2 tyrosine residues, 200  $\mu$ M of the amino acid was added, as a comparison to 100  $\mu$ M of peptide. The enhanced bleaching activity at pH 9, 25°C, of the peroxidase in the presence of 15 the peptide can be seen from the table below, which shows the OD reading at 590 nm at the indicate time intervals.

Minutes after incubation	Enhancer		
	none	tyrosine 200 $\mu$ M	peptide 100 $\mu$ M
20			
0	0.651	0.651	0.651
2	0.639	0.606	0.430
4	0.634	0.580	0.344
25			
6	0.631	0.559	0.294
8	0.628	0.540	0.263
10	0.625	0.523	0.241
12	0.623	0.507	0.227
14	0.620	0.494	0.216
30			

#### Example 4.

Bleaching of red beet solution with peroxidase - peptide enhanced reaction.

In order to study the selectivity of the peptide enhanced reaction, the bleaching of a red beet solution with the system was assayed. The extract of red beet is, as with dyes, susceptible the action of peroxidase enhancers. The figure below shows that there is not reaction enhancement of the peptide over tyrosine. Experimental conditions are as in example 3.

Minutes after 10 incubation	Enhancer		
	none	tyrosine	peptide
0	1.09	1.082	1.091
2	1.084	1.076	1.083
4	1.067	1.06	1.063
15 6	1.033	1.022	1.016
8	0.94	0.906	0.881
10	0.796	0.739	0.709
12	0.663	0.591	0.567
14	0.56	0.488	0.477
20			

#### Example 5

##### Dye Transfer Prevention.

The potential of the enzymatic system to prevent dye transfer was assessed by washing a coloured swatch in the presence of a white pick-up swatch. The experiments were performed in 25 ml Phosphate buffer, pH 9, containing the two swatches of 5x5 cm. The experiments were performed using a partially purified peroxidase derived from an Hormographiella species. Experiments were performed in the presence of 12 ABTS units/ml. The fabrics were agitated in the wash solution (25 ml) for 30 minutes at 40°C. The fabrics were line dried and the reflectance spectra were measured using a Minolta spectrometer. The data thereby obtained was transferred to the CIELAB L\*a\*b\* colour space

parameters. In this colour space,  $L^*$  indicates lightness and  $a^*$  and  $b^*$  are the chromaticity coordinates. The colour differences between the control swatch, without addition the peptide enhancer, and the swatches washed in the presence of 5 different concentrations of peptide, were expressed as  $\Delta E$ , calculated from the following equation:

$$(\Delta E) = \sqrt{(\Delta L)^2 + (\Delta a)^2 + (\Delta b)^2}$$

10 The whiteness ( $\Delta L$ ) and the colour difference ( $\Delta E$ ) obtained by the above method are given in the following Table.

	Peptide		Tyrosine	
	$\Delta L$	$\Delta E$	$\Delta L$	$\Delta E$
15 Concentration				
25 $\mu M$	2.40	2.46	-0.5	0.55
50 $\mu M$	2.80	2.85	-0.6	0.63
100 $\mu M$	3.50	3.62	-2.0	2.05

20 The addition of the peptide enhancer results in a clear dye transfer prevention benefit, resulting in a lighter white swatch. The use of free tyrosine even results in darkening of the white swatch (negative  $\Delta L$ ).

CLAIMS

1. Enzymatic oxidation process wherein a substance which is to be oxidised is reacted with (a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzyme exhibiting oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme, characterized in that the compound selectively binds the substance which is to be oxidized.  
5
- 10 2. Process according to claim 1, wherein the substance which is to be oxidized is selected from the group consisting of porphyrin derived structures, tannins, polyphenols, carotenoids, anthocyanins, maillard reaction products and textile dyes.
3. Process according to any one of the preceding claims, wherein the compound which enhances the oxidation reaction is a peptide.
- 20 4. Process according to claim 3, wherein the peptide contains one or more tyrosine residues.
5. Process according to any one of the preceding  
25 claims, wherein the binding compound has a chemical equilibrium constant  $K_d$  for the substance of less than  $1 \cdot 10^{-4}$ , preferably less than  $1 \cdot 10^{-6}$ .
6. Process according to any one of the preceding  
30 claims, wherein the chemical equilibrium constant  $K_d$  for the substance is less than  $1 \cdot 10^{-7}$ .
7. An enzymatic stain bleaching composition comprising: (a) an enzyme exhibiting peroxidase activity and  
35 a source of hydrogen peroxide or an enzyme exhibiting

oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme and is capable of binding selectively to substances which occur in stains.

5

8. Composition according to claim 7, wherein the substance which is to be oxidized is selected from the group consisting of porphyrin derived structures, tannins, polyphenols, carotenoids, anthocyanins and maillard reaction  
10 products.

9. An enzymatic anti dye-transfer composition comprising: (a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzyme exhibiting  
15 oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme and is capable of binding selectively to textile dyes.

10. Composition according to claim 9, wherein the  
20 substance which is to be oxidized is an azo dye.

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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<b>(21) International Application Number:</b> PCT/EP97/06679 <b>(22) International Filing Date:</b> 21 November 1997 (21.11.97)  <b>(30) Priority Data:</b> 96203305.6 25 November 1996 (25.11.96) EP <b>(34) Countries for which the regional or international application was filed:</b> NL et al.  <b>(71) Applicant (for all designated States except AU BB CA GB IE KE LK LS MN MW NZ SD SG SZ TT UG):</b> UNILEVER N.V. [NL/NL]; Weena 455, NL-3013 AL Rotterdam (NL).  <b>(71) Applicant (for AU BB CA GB IE KE LK LS MN MW NZ SD SG SZ TT UG only):</b> UNILEVER PLC [GB/GB]; Unilever House, Blackfriars, London EC4P 4BQ (GB).  <b>(72) Inventors:</b> CONVENTS, Daniel; Unilever Research Vlaardingen Lab., Olivier van Noortlaan 120, NL-3133 AT Vlaardingen (NL). VAN DRUNEN, Rudolf, Willem, Pieter; Unilever Research Vlaardingen Lab., Olivier van Noortlaan 120, NL-3133 AT Vlaardingen (NL). VERRIPS, Cornelis, Theodorus; Unilever Research Vlaardingen Lab., Olivier van Noortlaan 120, NL-3133 AT Vlaardingen (NL).		<b>(74) Agent:</b> UNILEVER N.V.; Patent Division, P.O. Box 137, NL-3130 AC Vlaardingen (NL).  <b>(81) Designated States:</b> AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).  <b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>  <b>(88) Date of publication of the international search report:</b> 8 October 1998 (08.10.98)
<b>(54) Title:</b> ENZYMATIC OXIDATION PROCESS  <b>(57) Abstract</b> <p>There is provided an enzymatic oxidation process wherein a substance which is to be oxidised is reacted with (a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzymes exhibiting oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme, characterized in that the compound specifically binds the substance which is to be oxidized. Furthermore, there is provided an enzymatic stain bleaching or anti dye-transfer composition comprising: a) an enzyme exhibiting peroxidase activity and a source of hydrogen peroxide or an enzyme exhibiting oxidase activity on phenolic compounds and (b) a compound which enhances the oxidation activity of the enzyme and which is capable of binding selectively to a stain chromophore or textile dye in solution.</p>		

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A. CLASSIFICATION OF SUBJECT MATTER  
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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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